

ALL DIMENSIONS ARE IN INCHES AND MILLIMETERS

UNITS	P ²	Т	U 0005	AA	AB	AC	AF	AH	AJ	AK 003
IN	9.68	.31	1.1250	.75	7.56	6.38	2.13	2.63	7.250	8.500
MM	246	8	28.575	.75	192	160	54	67	184.15	215.90

UNITS	B1	BB MIN	BC	BD MAX	BF ³	ES MIN	XP	SQ KEY
IN	2.94	.25	.13	8.75	4/0 40 V 75	1.78	6.53	.250
MM	75	6	3	222	1/2-13 X .75	45	166	6.35

FRAME	UNITS	С	AG	BV
182TC	IN	21.56	18.94	8.41
10210	MM	548	481	214
184TC	IN	22.31	19.69	9.16
10410	MM	567	500	233

NOTE:

07-2669/B

THIS PRINT IS GOOD FOR MOTORS WITH STEARNS BRAKE 56,3XX SERIES, ENCLOSURE RANGING FROM 1.5 THRU 15 LB. FT.

1: ALL ROUGH DIMENSIONS MAY VARY BY .25" DUE TO CASTING AND/OR FABRICATION VARIATIONS.

2: LARGEST MOTOR WIDTH.

- 3: CONDUIT BOX MAY BE LOCATED ON EITHER SIDE. CONDUIT OPENINGS MAY BE LOCATED IN STEPS OF 90 DEGREES REGARDLESS OF LOCATION. STANDARD AS SHOWN WITH CONDUIT OPENING DOWN.
- 4: TAP SIZE AND BOLT PENETRATION ALLOWANCE.
- 5: ALL TAPPED HOLES ARE UNIFIED NATIONAL COARSE, RIGHT HAND THREAD. 6: TOLERANCES SHOWN ARE IN INCHES ONLY.
- 7: FRAME REFERENCE: 8.250/182//9.000/184

TOLERANCES FACE RUNOUT .004 T.I.R. PERMISSIBLE ECCENTRICITY OF MOUNTING RABBET .004 T.I.R. PERMISSIBLE SHAFT RUNOUT .002 T.I.R

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Nidec Motor Corporation St. Louis, Missouri

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ISSUED BY R. KING APPROVED BY J. O'BRIEN